

**REZEROING A ROBOT ACCESSOR OF AN AUTOMATED DATA STORAGE**

**LIBRARY**

**FIELD OF THE INVENTION**

5        This invention relates to determining positioning in an automated data storage library, and, more specifically, to rezeroing the home position of a robot accessor of the library, the robot accessor for transporting data storage media between a plurality of storage shelves and at least one data storage drive in the library.

**BACKGROUND OF THE INVENTION**

10        Automated data storage libraries provide a means for storing large quantities of data in data storage media that are not permanently mounted on data storage drives, and that are stored in a readily available form on storage shelves. One or more robot accessors retrieve selected data storage media from storage shelves and provide them to data storage drives. Typically, data stored on data storage media of an automated data storage library, once requested, is needed  
15 quickly. Positional accuracy is required so that the robot accessor is able to access a desired storage shelf or a desired data storage drive, typically by direct “X” horizontal movement and “Y” vertical movement. The X and Y positioning are typically based on a reference or origin location.

Often, a library may comprise one or more calibration points in the library, so that the robot accessor can go to the calibration point and precisely measure its location to establish the parameters, including the X and Y location, needed to correctly access the remainder of the library.

5        Positional errors or uncertainty may develop through a number of means. One example is a library power off. The position of the robot accessor is not be monitored during the power off, and the robot accessor may have been moved. Another example is if a door of the library is opened and the robot accessor moved. Some other causes of positional errors may comprise belt or chain slippage or stretching, motor tachometer errors, control system errors, jumping a gear, a  
10 component may become misaligned or wear, etc.

Hence, a common practice involves having a home position for the robot accessor which is used as the reference or origin location for the X and Y positioning and for other features in the library. The home position may comprise a special home station at a position of the library, for example, at one end of the rails on which the robot accessor is moved. In a loss or uncertainty of  
15 position by the robot accessor, a “rezero” operation is conducted in which the robot accessor is moved toward the home position reference location. When at the home position, a home sensor indicates the location of the robot accessor, which then becomes known, and calibration or other operations can then be conducted. If its position is lost, the robot accessor is typically moved at a slow speed toward the home position for the rezero operation, since the actual position is  
20 unknown with any certainty, and the robot accessor may instead be actually moving to a crash stop, etc., and it is desirable to avoid a collision.

As automated data storage libraries become larger, the potential distance between the home position and the robot accessor becomes longer, and this increases the time it takes to perform the rezero operation.

## SUMMARY OF THE INVENTION

5 In accordance with the present invention, an automated data storage library, a system, a method, and computer readable program code determine positioning within the library.

The automated data storage library comprises a plurality of storage shelves for storing data storage media; at least one data storage drive for reading and/or writing data with respect to the data storage media; and at least one robot accessor for transporting the data storage media  
10 between the storage shelves and data storage drive(s). A home position is provided in the library for the robot accessor, and the robot accessor has at least one sensor.

In one embodiment of the present invention, at least one reference point is located at an expected location in the automated data storage library remote from the robot accessor home position. At least one processor operates a robot accessor in accordance with a calibration  
15 system, conducting a rezero operation. The processor(s) moves the robot accessor sensor to the expected location of the at least one reference point; and, if the one reference point is sensed by the robot accessor sensor at substantially the expected location, the rezero operation is completed.

In another embodiment, if the one reference point is sensed by the robot accessor; the  
20 processor(s) compares the sensed location of the one reference point to the expected location; if

the comparison indicates that there is an offset between the sensed location and the expected location, updates the calibration system with respect to the one reference point and the rezero operation is completed.

In a further embodiment, the processor(s), if the one reference point is sensed by the robot  
5 accessor; compares the sensed location of the one reference point to the expected location;  
compares any offset therebetween to an offset threshold; and, if the comparison indicates that  
there is an offset between the sensed location and the expected location, moves the robot  
accessor to a second expected location of a second reference point; and if the second reference  
point is sensed by the robot accessor sensor at substantially the second expected location, updates  
10 the calibration system with respect to the one reference point, and the rezero operation is  
completed.

Still further, if the second reference point is sensed but is offset from the expected  
position; the processor(s) determines whether the offset of the second reference point is  
consistent with the offset of the one reference point; and, if the offsets are consistent, updates the  
15 calibration system with respect to the one reference point and/or the second reference point, and  
completes the rezero operation.

In another embodiment, at least one unique reference is provided at an unique location in  
the automated data storage library. The processor(s), in conducting a rezero operation, moves the  
robot accessor sensor(s) toward the unique location of the unique reference and/or the home  
20 position; and if the unique reference is sensed by a robot accessor sensor, determines the unique  
location and completes the rezero operation.

In still another embodiment, the processor(s), if the unique reference is found, moves the robot accessor to the home position at high speed.

In a further embodiment, the processor(s), additionally, if the unique reference is sensed by a robot accessor sensor, determines the unique location and moves the robot accessor sensor  
5 to the expected location of a reference point. If the reference point is sensed by a robot accessor sensor at substantially the expected location, the rezero operation is completed.

Thus, the present invention potentially avoids moving the robot accessor to the home position in every rezero operation or moves it home at a faster speed in some rezero operations.

For a fuller understanding of the present invention, reference should be made to the  
10 following detailed description taken in conjunction with the accompanying drawings.

## BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a block diagrammatic view of an example of a processor for an automated data storage library, which may implement the present invention;

FIG. 2 is an isometric view of an automated data storage library in accordance with the  
15 present invention;

FIG. 3 is an isometric view of a frame of the automated data storage library of FIG. 2;

FIG. 4 is a frontal view of storage shelves and data storage drives of the automated data storage library of FIGS. 2 and 3, illustrating reference points and unique references in accordance with the present invention;

FIG. 5 is a block diagrammatic representation of an embodiment of an automated data storage library of FIGS. 2, 3 and 4, employing a plurality of processor nodes of FIG. 1;

FIGS. 6A, 6B, 6C and 6D are representations of embodiments of reference points of FIG. 4; and

5 FIGS. 7, 8 and 9 are flow charts depicting embodiments of the method of the present invention for rezeroing a robot accessor of an automated data storage library in accordance with the present invention.

## DETAILED DESCRIPTION OF THE INVENTION

This invention is described in preferred embodiments in the following description with  
10 reference to the Figures, in which like numbers represent the same or similar elements. While this invention is described in terms of the best mode for achieving this invention's objectives, it will be appreciated by those skilled in the art that variations may be accomplished in view of these teachings without deviating from the spirit or scope of the invention.

An automated data storage library typically comprises one or more processors to direct  
15 the operation of the library. The processors may take many different forms and may comprise an embedded system, a distributed control system, a personal computer system, workstation, etc.

FIG. 1 illustrates one example of a library processor 100 with a processor unit 102, random access memory (RAM) 103, and a nonvolatile memory 104. The processor may also be provided with an input/output (I/O) interface 105, and may employ device specific circuits 101.

20 Alternatively, the RAM 103 and/or nonvolatile memory 104 may comprise part of the processor

unit **102**, as could the device specific circuits **101** and I/O interface **105**. The processor unit **102** may comprise an off the shelf microprocessor, custom processor, an FPGA (Field Programmable Gate Array, an ASIC (Application Specific Integrated Circuit), discrete logic, etc. The RAM **103** is typically employed to hold variable data, executable instructions, etc. The nonvolatile  
5 memory **104** may comprise any type of nonvolatile memory, such as EEPROM (Electrically Erasable Programmable Read Only Memory), flash PROM (Programmable Read Only Memory), battery backup RAM (Random Access Memory), hard disk drive, etc. The nonvolatile memory **104** is typically employed to hold executable firmware, such as computer readable program code for implementing the present invention, and any nonvolatile data. The I/O interface **105** is a  
10 communication interface that allows the processor unit **102** to communicate with devices external to the processor **100**. Examples may comprise interfaces such as USB (Universal Serial Bus), RS-232 (Recommended Standard), SCSI (Small Computer Systems Interface), Fibre Channel, etc. The device specific circuits **101** provide additional hardware for the processor **100** to perform functions such as motor control of a cartridge gripper, etc. The device specific  
15 circuits **101** may comprise electronics that provide Pulse Width Modulation (PWM) control, Analog to Digital Conversion (ADC), Digital to Analog Conversion (DAC), etc. All or part of the device specific circuits **101** may reside outside the vicinity of the processor **100**.

FIGS. 2, 3, 4 and 5 illustrate an embodiment of an automated data storage library **10**, in accordance with the present invention, which is arranged for accessing data storage media,  
20 typically in response to commands from at least one external host system, and comprises a plurality of storage shelves **16** for storing data storage media; at least one data storage drive **15** for reading and/or writing data with respect to the data storage media; and at least one robot

accessor 18 for transporting the data storage media between the plurality of storage shelves 16 and the data storage drive(s). The library may also comprise one or more operator panels 23, 280 or other user interface, such as a web-based interface, which allows a user to interact with the library. The library 10 may comprise one or more frames 11-13, each having storage shelves 16  
5 accessible by the robot accessor 18. The robot accessor 18 comprises a gripper assembly 20 for gripping one or more data storage media, and comprises an accessor sensor 22, such as an LED (Light Emitting Diode) emitter/detector, a bar code scanner, and/or or reading system, such as a smart card reader or similar system etc., mounted on the gripper 20, to “read” identifying information about the data storage media, and to sense information about the automated data  
10 storage library, as will be discussed.

The illustrated embodiment of a data storage library 10 employs a plurality of processor nodes, any or each of which may comprise processor 100 of FIG. 1, and which may implement the present invention. An example of a data storage library which may implement the present invention is the IBM 3584 Tape Library. The library comprises a base frame 11, may  
15 additionally comprise one or more extension frames 12, and may comprise a high availability frame 13.

The base frame 11 of the library 10 comprises one or more data storage drives 15, and a robot accessor 18. As discussed above, the robot accessor 18 comprises a gripper assembly 20 and an accessor sensor 22. The data storage drives 15, for example, may be optical disk drives or  
20 magnetic tape drives, and the data storage media may comprise optical or magnetic tape media, respectively, or any other removable media and associated drives. As examples, a data storage drive may comprise an IBM LTO Ultrium Drive, may comprise a DLT 8000 Drive, etc.



Additionally, a control port may be provided, which acts to communicate between a host and the library, e.g., receiving commands from a host and forwarding the commands to the library, but which is not a data storage drive.

The extension frame **12** comprises additional storage shelves, and may comprise  
5 additional data storage drives **15**. The high availability frame **13** may also comprise additional storage shelves and data storage drives **15**, and comprises a second robot accessor **28**, which includes a gripper assembly **30** and an accessor sensor **32** or other reading device, and an operator panel **23** or other user interface. In the event of a failure or other unavailability of the robot accessor **18**, or its gripper **20**, etc., the second robot accessor **28** may take over.

10 Each of the robot accessors **18**, **28** moves its gripper in at least two directions, called the horizontal “X” direction and vertical “Y” direction, to retrieve and grip, or to deliver and release the data storage media at the storage shelves **16** and to load and unload the data storage media at the data storage drives **15**.

Referring to FIG. 5, the library **10** receives commands from one or more host systems **40**,  
15 **41** or **42**. The host systems, such as host servers, communicate with the library directly, e.g., on path **80**, **43**, through one or more control ports (not shown), or through one or more data storage drives **15**, providing commands to access particular data storage media and move the media, for example, between the storage shelves and the data storage drives. The commands are typically logical commands identifying the media and/or logical locations for accessing the media.

20 The library is controlled by one or more processors, the processors receiving the logical commands and converting the commands to physical movements of the robot accessor **18**, **28**.

As discussed above, the processors may comprise a centralized control system, or a distributed

control system of a plurality of processor nodes. In one example of a distributed control system, a communication processor node **50** may be located in the base frame **11**. The communication processor node provides a communication link for receiving the host commands, either directly or from the drives **15**, via at least one external interface **43**. The communication processor node **50** may additionally provide a communication link **70** for operating and/or communicating with the data storage drives **15**.

The communication processor node **50** may be located in the base frame **11**, close to the data storage drives **15**. Additionally, in an example of a distributed processor system, one or more additional work processor nodes are provided, which may comprise, e.g., a work processor node **52** that may be located at the robot accessor **18**, and that is coupled to the communication processor node **50**. Each work processor node may respond to received commands that are broadcast to the work processor nodes from any communication processor node, and the work processor node may also direct the operation of the robot accessor, providing move commands. An XY processor node **55** may be provided and may be located at an XY system of the robot accessor **18**. The XY processor node **55** is coupled to the work processor node **52**, and is responsive to the move commands, operating the XY system to position the gripper **20**. An operator panel processor node **59** may be provided at the operator panel **23** for communicating between the operator panel and the other processor nodes.

A common bus **60** may be provided, allowing communication between the various processor nodes. The common bus may comprise a redundant wiring network, such as the commercially available “CAN” bus system, which is a multi-drop network, having a standard access protocol and wiring standards, for example, as defined by CiA, the CAN in Automation

Association, Am Weich selgarten 26, D-91058 Erlangen, Germany. Other similar bus networks, or a wireless network system, such as RF or infrared, may be employed in the library as is known to those of skill in the art.

Referring to FIG. 5, the communication processor node 50 is coupled to each of the data storage drives 15 of the base frame 11, via lines 70, communicating with the drives and with host systems 40, 41 and 42. Alternatively, the host systems may be directly coupled to the communication processor node 50 at input 80, 43, or to control port devices (not shown) which connect the library to the host system(s) with a library interface similar to the drive/library interface. As is known to those of skill in the art, various communication arrangements may be employed for communication with the hosts and with the data storage drives. In the example of FIG. 5, host connections 80 and 81 are SCSI busses. Bus 82 comprises an example of a Fibre Channel-Arbitrated Loop which is a high speed serial data interface, allowing transmission over greater distances than the SCSI bus systems.

The data storage drives 15 may be in close proximity to the communication processor node 50, and may employ a short distance communication scheme, such as SCSI, or a serial connection, such as RS-422. The data storage drives 15 are thus individually coupled to the communication processor node 50 by means of lines 70.

An extension frame 12 may be provided, and may be coupled by an extension common bus 152 to the base frame common bus 60. Another communication processor node 155, similar to communication processor node 50, may be located in the extension frame and may communicate with hosts, e.g., at input 156, and data storage drives 15 in frame 12, e.g., via lines 170. Thus, commands from hosts may be received either directly, through a control port (not

shown), or via the data storage drives, via an external interface. The communication processor node **155** is coupled to the extension common bus **152**, the communication processor node **155** providing a communication link for the commands to the extension common bus **152**, so that the commands are linked to the base frame common bus **60** and to the work processor node **52**.

5        The communication processor node **155** may be mounted in the extension frame **12**, closely adjacent to the coupled data storage drives **15** of the extension frame **12**, communicating with the drives and with the attached host systems. The data storage drives **15** are also individually coupled to the communication processor node **155** by means of lines **170**.

Additional extension frames with similar communication processor nodes **155**, storage  
10 shelves **16**, data storage drives **15**, and extension busses **152**, may be provided and each is coupled to the adjacent extension frame.

Further, the data storage library **10** may additionally comprise another robot accessor **28**, for example, in a high availability frame **13**. The robot accessor **28** may comprise a gripper **30** for accessing the data storage media, and an XY system **255** for moving the robot accessor. The  
15 high availability frame may be adjacent an extension frame **12**, or adjacent the base frame **11**, and the robot accessor **28** may run on the same horizontal mechanical path as robot accessor **18**, or on an adjacent path. The exemplary control system additionally comprises an extension common bus **200** coupled to the extension common bus **152** of an extension frame or to the common bus **60** of the base frame. Another communication processor node **250** may be  
20 provided, which is also similar to communication processor node **50**, **155**, and may be located in the high availability frame **13**, for receiving commands from hosts, either directly at input **256**, or

through control ports (not shown), or through the data storage drives **15** and lines **270**, e.g., at input **256**. The communication processor node **250** is coupled to the high availability frame extension common bus **200** and provides a communication link for the commands to the extension common bus.

5        The communication processor node **250** may be mounted closely adjacent to the coupled data storage drives **15** of the high availability frame **13**, communicating with the drives and with the attached host systems. The data storage drives **15** are also individually coupled to the communication processor node **250** by means of lines **270**, such as RS-422.

Also, an operator panel processor node **259** may be provided at an operator panel **280** for  
10 providing an interface for communicating between the operator panel and the communication processor nodes **50**, **155** and **250**, the work processor nodes **52** and **252**, operator panel processor node **59**, and the XY processor nodes **55** and **255**.

Referring to FIGS. 1 and 5, a computer program implementing the calibration system of the present invention may be provided at one of the processor nodes, e.g., at work processor **52**,  
15 or, optionally at processor **50**, processor **155**, or processor **250**, or may be implemented in a plurality, or each, of the processor nodes, one or all of the processors comprising processor **100** of FIG. 1.

Referring to FIGS. 3, 4 and 5, positional accuracy is required so that the robot accessor, e.g. robot accessor **18**, is able to access a desired storage shelf or a desired data storage drive,  
20 typically by direct “X” horizontal movement and “Y” vertical movement. The X and Y

positioning are typically based on a reference or origin location. The “X” horizontal movement may also comprise a pivot or “Z” movement to access multiple sides of the library

Often, a library may comprise one or more calibration points in the library, so that the robot accessor can go to the calibration point and precisely measure its location to establish the  
5 parameters, including the X and Y location, needed to accurately access part or all of the library.

FIG. 4 illustrates the top part of a rear wall 419 of a frame 11 of the automated data storage library of FIG. 3. The rear wall 419 comprises storage shelves 16 and data storage drives 15, and comprises reference points, such as reference points 401, for calibrating the data storage drives 15, and comprises reference points, such as reference points 402, for calibrating the  
10 storage shelves 16. Referring additionally to FIG. 3 and 5, the reference points are to be detected by a sensor, such as the accessor sensor 22 of robot accessor 18, and/or the accessor sensor 32 of robot accessor 28.

Additionally, references 403 of FIG. 4, such as bar code labels, are provided for identifying data storage drives 15, and references 404, such as bar code labels, are provided for  
15 identifying columns of storage shelves 16, or identifying a particular frame 11, or frame 12 or 13, in the automated data storage library of FIG. 2. Referring additionally to FIGS. 3 and 5, the references 403 or 404 are to be detected by the accessor sensor 22 of robot accessor 18, and/or the accessor sensor 32 of robot accessor 28.

The position of the robot accessor 18 may become uncertain or unknown, or develop an  
20 error through a number of means. One example is a library power off. The position of the robot accessor may not be monitored during the power off, and the robot accessor may have been moved. Another example is if a door of the library is opened and the robot accessor moved.

Some other causes of positional errors may comprise belt or chain slippage or stretching, motor tachometer errors, control system errors, jumping a gear, a component may be moved or replaced, may become misaligned or wear, etc.

Hence, a common practice involves having a home position for the robot accessor which  
5 is used as the reference or origin location for other features in the library. The home position may comprise a special home station at a position of the library, for example, at one end of the rails on which the robot accessor is moved. In a loss of position by the robot accessor, a “rezero” operation is conducted by the calibration system in which the robot accessor is moved toward the home position reference location. Referring to FIGS. 2, 3 and 5, when the robot accessor 18 is at  
10 the home position, a home sensor 33 indicates the location of the robot accessor, which then becomes known, and calibration or other operations can then be conducted. The home sensor 33 may comprise an optical sensor that senses a flag 31 or protrusion from the robot accessor, a micro switch that is contacted and actuated by the robot accessor, etc. A similar home sensor 34 may be provided at another home position at the home station of the robot accessor 28, which  
15 may be at the opposite end of the rails, and in high availability frame 13. Alternatively, the library may use a crash stop as the home position, and there may not be a sensor per se. In this case, the library would detect that it has hit the crash stop and use this as an indicator that it has reached the home position.

If the position of the robot accessor 18, 28 is lost, such that the actual position is  
20 unknown with any certainty, and the robot accessor may be near a crash stop, etc., and it is desirable to avoid a collision, the robot accessor is typically moved at a slow speed toward the home position for the home position rezero operation.

As automated data storage libraries become larger, the potential distance between the home position and the robot accessor becomes longer, and this increases the time it takes to perform the home position rezero operation.

Referring to FIG. 4, the reference points 401 and 402 are depicted as rectangles, to be  
5 detected by the accessor sensor 22 of robot accessor 18 of FIGS. 3 and 5, and/or the accessor sensor 32 of robot accessor 28. Alternative examples of reference points comprise an “X” shape 407 of FIG. 6A, concentric circles 408 of FIG. 6B, a “plus” shape 409 of FIG. 6C, and parallel bars 410 of FIG. 6D. The reference points may be printed or painted, may be various colors, may be holes, openings, protrusions, etc. Many other examples may be envisioned by those of skill in  
10 the art.

The present invention is directed to potentially shortening rezero operations by potentially avoiding moving the robot accessor to the home position in every rezero operation or moves it home at a faster speed in some rezero operations.

Referring to FIG. 7, in step 501, a rezero operation is begun by the calibration system.  
15 This may be initiated as part of an error recovery procedure (ERP), as part of a periodic rezero operation, as part of an initialization of the library, etc. Additionally referring to FIGS. 3, 4 and 5, in step 502, the processor conducting the rezero operation directs the robot accessor 18, 28 to find a specific reference point, such as one of the reference points 401, 402, at the coordinates of the reference point at an expected location, for example, as previously sensed by the accessor  
20 sensor 22, 32. The reference point may alternatively comprise any other calibration target or any other location that is known by the automated data storage library. An “expected location” may comprise a location that was previously sensed by the accessor sensor 22, 32, or may comprise a



location that has been previously determined at development, manufacturing, configuration, calibration, etc. In step 503, a check is made to determine whether the actual location of the reference point was at the expected location. A reference point may not be at an expected location for a variety of reasons. For example, a belt may have slipped, a gear may have jumped a tooth, a component having the reference point may have been moved, etc. Step 503 may comprise various alternatives. If the reference point is, in one example, exactly at the expected location within the measurement capability of the accessor sensor 22, 32, or, in another example, at the expected location within a predetermined threshold per step 503, then control moves to step 504 where the rezero operation is considered to be complete. Since the reference point has not moved, it may be safe to assume that there is no need to actually perform the home position rezero operation, and considerable time may be saved as the result.

If, however, the reference point was not found at the expected location, or within the predetermined threshold, as indicated by step 503, control moves to step 505 to further continue to conduct the operation to rezero the robot accessor. Herein, “at substantially the expected location” comprises exactly at, or within a predetermined threshold. If the reference point was found, but not exactly at the expected location, or within the predetermined threshold, step 505 may comprise calculating the correct accessor location based on the offset of the same, or a different, reference point location. The difference between the actual location and the expected location may indicate the offset of the robot accessor. For example, if the actual location of a reference point 402 is 2 millimeters below and 1 millimeter to the right of the expected location for the reference point, then the processor would correct the accessor position by 2 millimeters in the vertical direction and 1 millimeter in the horizontal direction.

Alternatively, or if the reference point was not found, step **505** comprises operating the robot accessor perform the home position rezero operation, moving to the home position to rezero the calibration system with respect to the home position, for example, such that a home sensor **33, 34** verifies the location of the robot accessor. In either case, step **505** may update the  
5 robot accessor position if necessary. This may comprise storing offset values, updating a base position, etc. The updating or storing step may occur in memory, in a hardware register, etc. In step **506**, the rezero operation is complete.

Referring to FIG. 8, in step **601**, in another embodiment of the present invention, rezero operation begins, again, as part of an error recovery procedure (ERP), as part of a periodic rezero  
10 operation, as part of an initialization of the library, etc. Additionally referring to FIGS. 3, 4 and 5, in step **602**, the processor conducting the rezero operation directs the robot accessor **18, 28** to find a first specific reference point, such as one of the reference points **401, 402**, at the coordinates of the reference point, for example, as sensed by the accessor sensor **22, 32**. As discussed above, the first reference point may alternatively comprise any other calibration target  
15 or any other location that is known by the automated data storage library. In step **603**, a check is made to determine whether the actual location of the first reference point was at the expected location. Step **603**, like step **503**, may comprise various alternatives. If the reference point is, in one example, exactly at the expected location within the measurement capability of the accessor sensor **22, 32**, or, in another example, at the expected location within a predetermined threshold  
20 per step **603**, then control moves to step **604** where the rezero operation is considered to be complete. Since the reference point has not moved, it may be safe to assume that there is no

need to actually perform the home position rezero operation, and considerable time may be saved as the result.

If, however, the first reference point was not found at the expected location, as indicated by step 603, control moves to step 605, where the processor directs the robot accessor 18, 28 to find a second reference point, such as another of the reference points 401, 402, at the coordinates of the reference point, for example, as sensed by the accessor sensor 22, 32. The reference point may alternatively comprise any other calibration target or any other location that is known by the automated data storage library. In step 606, a check is made to determine whether the actual location of the second reference point was at the expected location. Step 606 may also comprise various alternatives, in one example, whether the reference point is exactly at the expected location within the measurement capability of the accessor sensor 22, 32, or, in another example, at the expected location within a predetermined threshold. If the reference point is at the expected location per step 606, then control moves to step 607 where a recalibration of the first reference point is conducted. Since the second reference point has not moved, it may be safe to assume that there is a problem with the first reference point, and not with the robot accessor. This is because a change in the robot accessor would have resulted in a change to both reference point locations. The rezero operation may be considered complete in step 608, and there is no need to actually perform the home position rezero operation, and considerable time may be saved as the result.

If, however, the second reference point was not found at the expected location, as indicated by step 606, control moves to step 609, where the processor determines whether the offset of the first reference point, if known, is consistent with that of the second reference point,

which may indicate that the robot accessor is offset. For example, the robot accessor 18, 28 may experience a 2 millimeter vertical position offset and a 1 millimeter horizontal position offset.

When comparing the actual position of the of the first reference point to the expected position of the first reference point, the accessor would detect an opposite position offset of the first  
5 reference point. A similar opposite position offset would be detected for the position of the second reference point. If the offset of the first reference point is similar to the offset of the second reference point, as indicated in step 609, then control moves to step 610 to rezero the robot accessor, for example, comprising calculating the correct accessor location based on either offset, or some combination of both offsets, such as an average. Step 610 may comprise storing  
10 offset values, updating a base position, etc. Alternatively, step 610 may comprise a home position rezero operation. The updating or storing step may occur in memory, in a hardware register, etc. In step 611, the rezero operation is complete.

If, alternatively, step 609 indicates that the offsets of the first and the second reference points are not consistent, or one of the reference points was not found, then an error recovery  
15 operation may be performed in step 612. For example, multiple position problems may be involved, and still other reference point locations may be checked, and/or a home position rezero operation may be conducted. In addition, the processor may initiate a calibration of some or all of the reference points. Control then moves to step 613 where the rezero operation is complete.

Referring to FIG. 9, in step 701, a rezero operation is begun in accordance with a further  
20 embodiment of the present invention. The rezero operation may be initiated as part of an error recovery procedure (ERP), as part of a periodic rezero operation, as part of an initialization of the library, etc. Additionally referring to FIGS. 3, 4 and 5, in step 702, the processor conducting the

rezero operation directs the robot accessor 18, 28 to look for an unique reference, such as one of the references 403 of FIG. 4, such as bar code labels, that are provided for identifying data storage drives 15, and references 404, such as bar code labels, that are provided for identifying columns of storage shelves 16, or identifying a particular frame 11, or frame 12 or 13, in the automated data storage library of FIG. 2. The reference may be unique in that it has characteristics that are different than one or more reference points. In the case where the reference is a bar code label, it may comprise a unique label that allows the processor to determine the frame number, column number, or drive number within the library and to determine a point of reference. Alternatively, the reference may be offset from the typical reference point 401, 402, and the unique offset may help to determine an unique location within the frame or library. Herein, “unique reference” comprises a reference that has unique characteristics such that a general location within the library can be determined by sensing the reference.

In one example, the processor conducting the rezero operation looks for the unique reference when the position of the robot accessor is uncertain or unknown. The Y, or vertical position, of the accessor sensor 22, 32 is set to the likely height of the unique reference, and the robot accessor 18, 28 is moved slowly toward the home position. While the accessor is being moved, the unique reference may be sensed by an accessor sensor, such as the accessor sensor 22, 32. The robot accessor sensor used to sense the unique reference may be a different type of sensor than that used to sense a reference point. For example the unique reference may be sensed by a bar code reader having poor positional resolution, and the reference point sensed by a precision sensor. In step 703, a check is made to determine whether the unique reference was

sensed by the accessor sensor. Without a point of reference, the robot accessor is running blind. If, in step 703, the unique reference is not found, the processor is running blind and continues to move the robot accessor to the home position at low speed, so as to not damage the accessor, or home sensor 33, 34, or the library in the event of a collision with an end stop or flag 31. The processor may then rezero the calibration system with respect to the home position in step 704.

If, however, the unique reference is found, as indicated in step 703, control moves to step 705 to determine the unique location of the unique reference, for example, from a table, and to complete the rezero operation. The rezero operation may comprise moving the accessor to the home position to rezero the calibration system, but since the location of the robot accessor is generally known because of the determination of the unique location, the home position rezero operation may be conducted at a high speed and a higher performance operation is possible. Herein, “high speed” refers to a speed faster than possible when the processor is running blind.

Alternatively, the rezero operation may comprise the above rezero operation, employing the determined unique location of the unique reference to then use a location of a reference point to determine the position of the robot accessor. The reference point may comprise the unique reference itself, if it comprises a degree of precision, such as a reference point on the same label. In some cases, the accuracy of the unique reference may be too coarse for setting the accessor position. For example, unique reference 404 of FIG. 4 comprises a bar code label. Bar code scanners alone tend to have a wide area of margin for reading labels, and this could cause excessive positional error. Therefore, a more precise reference point, such as reference point 402 next to label 404, is checked. The reference point typically requires a more precise sensor than that used to sense the unique reference. Hence, herein, “robot accessor sensor” 22, 32 may

comprise one or a plurality of sensors having various levels of location measurement precision.

Thus, step **705** may comprise calculating the correct accessor location based on the reference point location, as discussed above with respect to step **505**. Any difference between the actual location and the expected location of the reference point may indicate the offset of the robot  
5 accessor. For example, if the actual location of a reference point **402** is 2 millimeters below and 1 millimeter to the right of the expected location for the reference point, then the processor would correct the accessor position by 2 millimeters in the vertical direction and 1 millimeter in the horizontal direction.

If the reference point could not be found, step **705** comprises operating the robot accessor  
10 to perform the home position rezero operation, moving to the home position, for example, such that a home sensor **33, 34** verifies the location of the robot accessor. In either case, step **705** may update the robot accessor position if necessary. This may comprise storing offset values, updating a base position, etc. The updating or storing step may occur in memory, in a hardware register, etc. In step **706**, the rezero operation is complete.

15 The illustrated components of the rezero system and processor(s), and of the automated data storage library may be varied, combined, or combined functions may be separated, as is known to those of skill in the art. The illustrated steps of FIGS. **7, 8** and **9** may be altered in sequence, omitted, or other steps added, as is known to those of skill in the art.

While the preferred embodiments of the present invention have been illustrated in detail, it should be apparent that modifications and adaptations to those embodiments may occur to one skilled in the art without departing from the scope of the present invention as set forth in the following claims.